

Alphaliner Training Program

The training program will be divided into seven sections. Each section will be completed in the specified time required and include the following training:

1) Feeders - 4-6 hours

- all timing of feeders
- all feeder maintenance
- dismantling and reassembling
- removal and reinstallation of timing belt
- review clutches
- any questions and concerns the staff may have

Date for feeder training: _____

2) Pocket Wheel/Gripper Conveyor - 4-6 hours

- all timing of pocket wheel/gripper conveyor
- all maintenance
- removal and reinstallation of pocket
- tensioning of gripper conveyor and basic settings
- setting of clutches for pocket wheel
- any questions and concerns the staff may have

Date for pocket wheel training: _____

3) CN 25 Stacker - 4-6 hours

- all maintenance
- pneumatic settings
- review troubleshooting screens
- any questions and concerns the staff may have

Date for stacker training: _____

4) Strapper/Turntable - 8-10 hours

- all basic settings
- all maintenance
- dismantle and reassemble strapper
- review troubleshooting screens
- review all sensors
- any questions and concerns the staff may have

Date for strapper training: _____

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a new kind of service

5) Taba - 4 hours

- all maintenance
- a/l basic settings
- pneumatic settings
- removal and reinstallation of carpet belts
- review sensors and how to troubleshoot using the sensors and LED's
- any questions and concerns the staff may have

Date for taba training: _____

6) Performance Training - 10-30 hours

- running the machine at higher speeds
- paper handling from feeders to end product
- operating equipment consistently
- managing machine to its fullest capability
- any questions and concerns the staff may have

Date for performance training: _____

7) Maintenance Training - 10 hours

- daily, weekly, and monthly maintenance check
- maintenance covers Alphaliner, eN 25 Stacker, 701 Strappers, Turntables, 299 Taba, and the Underwrapper
- any questions and concerns the staff may have

Date for maintenance training: _____

Estimated time may change based on questions, concerns, operator understanding, and/or problems that may be found during the training. These times are based on training three operators at a time.

- Travel time not included in estimate.

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